



# WATERBORNE CONVERSION VARNISH CATALYST 6.5 OZ.

## TECHNICAL DATA SHEET

PRODUCT NUMBER	DESCRIPTION
M641-7014	WATERBORNE CONVERSION VARNISH CATALYST 6.5 OZ.

### PRODUCT DESCRIPTION:

Mohawk Catalyst is specially formulated for use in our Waterborne Conversion Varnish.

### PHYSICAL PROPERTIES AND SPECIFICATIONS

Technology	Waterborne catalyst
Color	Amber tint
Sheen	N/A
Viscosity	N/A
WPG	8.68 lbs/gal
Solids by Volume	39.32 ±1%
Solids by Weight	41.62 ±1%
Flash Point	200.00 °F
HMIS	H: 1, F: 0, R: 0, P: X
Coating VOC (g/l)	0.00 g/l
Coating VOC (Lb/Gal)	0.00 lbs/gal
Material VOC (g/l)	0.00 g/l
Material VOC (Lb/Gal)	0.00 lbs/gal
#VOC/#Solid	0.00 lbs/lbs solid
VHAP Ratio (#VHAP/#Solid)	0.00
Spread Rate	630.69 sq. ft./gal @ 1.0 mil DFT (no loss)
Catalyst/Ratio	N/A
Reducer	N/A
Retarder	N/A
AirDry	N/A
Oven Dry	N/A
Shelf-Life (Unopened)	12 months
Pot-Life (Catalyzed)	N/A
Recoat Instruction	N/A
PH	N/A

### DIRECTIONS:

Mohawk's Waterborne Conversion Varnish Catalyst (M641-701) is for use with Mohawk Waterborne Conversion Varnish (M641-21XX). Add slowly while stirring at a rate of 5% by volume (6.5 fluid ounces per gallon). Allow to sit for 5-10 minutes before use.

Notes: Do not exceed more than 5% by volume of catalyst. Strain product before use for best results. Flush equipment and fluid lines after use with warm tap water.

*The data on this sheet are calculated values (as formulated) and will not represent exact values for every product. For Safety and Other Precautions, read the SDS before using the product. SDS are available upon request. If Safety Data Sheet is required, contact: Mohawk Finishing Products, a Division of RPM Wood Finishes Group, Inc.; P.O. Box 22000 Hickory, NC 28603; Phone: 1-800-545-0047; Fax: 1-800-721-1545.*

*Drying times and viscosities reported are as tested under laboratory conditions (77°F (25°C)) with relative humidity of approximately 45%. Changes in temperature and humidity will affect product data.*

*It is the user's responsibility to verify product compliance with all applicable regulations or permits before proceeding with use. Always pretest any finishing products to verify suitability to the desired use before proceeding with any application. Manufacturer makes no warranties, express or implied, including (but not limited to) warranties of merchantability and fitness for particular purposes. Manufacturer will not be liable for any incidental, consequential or special damages or losses derived, directly or indirectly, from or as a consequence of purchaser's use of this product.*

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