



# Technical Data Sheet

## Dye Stain

### Product Features

Dye Stain is a water-based stain known for its high level of clarity and depth of color, making it perfect for use on figured woods. It is also ideal for mixing with GF water-based topcoats to create a toners. The thin viscosity and aggressive penetration of Dye Stain gives professionals the ability to use this as a “spray-no-wipe” stain.

### Recommended Uses

Interior raw wood surfaces such as cabinets, trim, doors, and furniture.

### Complies w/ the following air quality regulations:

SCAQMD, CARB, Canada, OTC Phase I & Phase II

**Application Conditions:** Recommended 70°F and 50% humidity, out of direct sunlight. Variations in conditions and application technique can significantly affect dry times and coverage. Use GF Accelerator in cool or humid conditions. Use GF Extender in warm or dry conditions.

**Surface Prep:** Ensure the surface is clean of contaminants and dust. Variations in wood species, prep procedures, and application procedures can significantly affect color. Always test for color before staining your project.

**Raw Wood:** Sand no finer than 220 grit on closed-grain woods, 180 grit on open-grained woods.

**Other Substrates:** Not recommended.

**Application Tips:** Do not apply with a rag or cloth. If stain is drying too quickly, apply more stain to re-wet the surface. For deeper color, a 2nd coat can be applied after the 1st coat has dried completely. Use Pre-Stain Natural for more consistent color on blotchy woods.

**System Recommendations:** Finish with 3 coats of any GF topcoat.

**Grain Raise:** Some grain raise is expected using water-based stain. Minimize this by wetting wood with water, allowing it to dry, and sanding smooth before staining. After staining and applying 1st coat of topcoat, use caution not to sand through topcoat and damage the stain. Finish should be smooth after sanding 2nd coat of topcoat.

**Force Dry:** Allow product to flash for 10 minutes at ambient temperature. Using infrared lamps or oven, heat surface to 105°F. Allow to cool before sanding. Allow a minimum of 30 minutes between coats.

**Storage & Shelf Life:** Above 50°F and below 80°F, out of direct sunlight, tightly sealed. Finish preservers such as Bloxygen can help prolong storage life. Best if used within one year of date on can. Unopened and properly stored finish can conservatively last up to 5 years.

**Disposal:** Always dispose of any leftover coatings in accordance with local laws. Do not pour down the drain.

The information and recommendations on this sheet are based upon information gathered at the time of publication and do not act as a safety data sheet. For complete safety and product data, consult the product labels and visit [www.generalfinishes.com](http://www.generalfinishes.com) for complete SDS sheets.

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<b>Product Type:</b>	Water-based dye stain
<b>Colors Available:</b>	14 colors plus Reducer (clear)
<b>Tintable?:</b>	Yes
<b>Volume Solids:</b>	9%
<b>Weight Solids:</b>	11%
<b>Rec. Film Thickness:</b>	N/A
<b>Coverage:</b>	Up to 600 sq. ft. per gallon
<b>Viscosity:</b>	Very thin
<b>Application:</b>	Brush, roll, pad applicator, or spray
<b>Brush:</b>	Synthetic bristle or foam
<b>Roll:</b>	Short nap or foam
<b>HVLP:</b>	1.1 mm—1.3 mm
<b>Air-Assist Airless:</b>	.007” tip
<b>Airless:</b>	Fine Finish .007” - .009”
<b>Dry Time (touch):</b>	30 minutes
<b>Dry Time (recoat):</b>	2 hours
<b>Cure Time:</b>	N/A
<b>Thin With:</b>	Water, GF Extender, GF Accelerator
<b>Clean Hands w/:</b>	Soap & Water
<b>Clean Equipment w/:</b>	GF Brush & Gun Cleaner
<b>Sizes Available:</b>	Pints, Quarts, Gallons
<b>VOC:</b>	Under 240 g/L